

ShinMaywa

Lightweight Submersible Pumps

NORUS

The combination of "engineering plastic" and "stainless steel" makes the pumps lighter in weight and greater in toughness.



New Generation of Pumps NORUS

The combination of "engineering plastic" and "stainless steel" makes the pumps lighter in weight and greater in toughness.

Air vent valve

A ball-shaped air vent valve installed at the bottom of the companion flange releases air that resides in the pump chamber, thereby preventing an air lock.

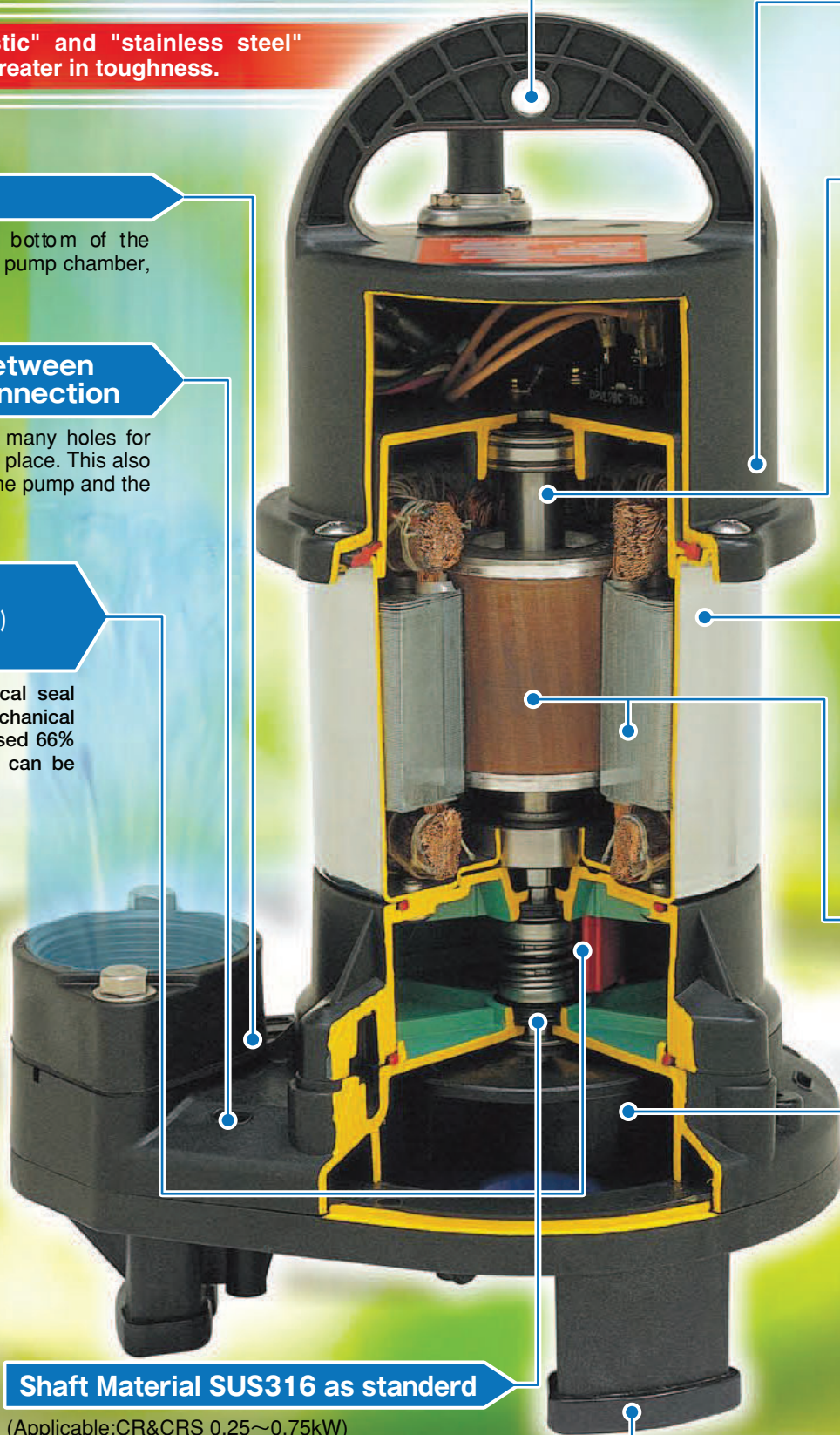
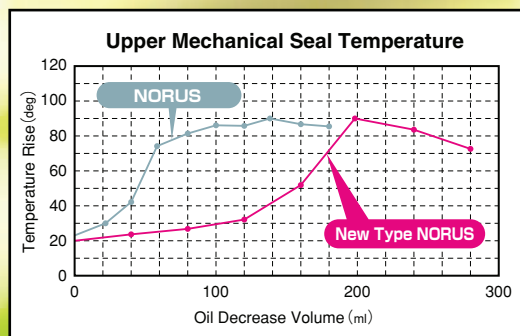
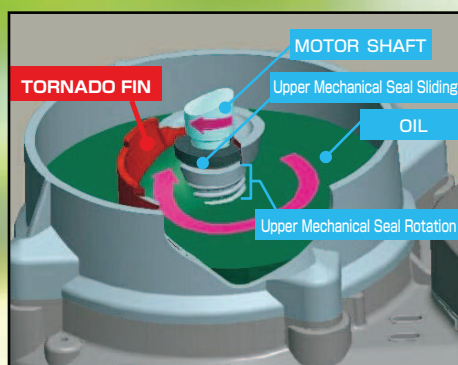
Prevention of water leakage between the pump and the automatic connection

The top of the pump chamber is provided with many holes for releasing air, thereby stably installing the pump in place. This also serves to prevent the leakage of water between the pump and the automatic connection.

TORNADO FIN

Achieved long life of mechanical seal (Over 0.25kW)
(Applicable : CR & CRS 0.25~0.75kW)

Equipped with TORNADO FIN to cool mechanical seal chamber temperature so that deterioration of mechanical seal can be prevented. Also, oil volume is increased 66% (from 240cc to 400cc), therefore, more long life can be achieved.



Shaft Material SUS316 as standard

(Applicable: CR & CRS 0.25~0.75kW)

Rubber protector fitted to important parts

The important parts which are made of a special-grade resin having high impact strength are provided with a rubber protector to further improve against impact resistance.

One-point lifting for easy installation

The pump can be easily hanged up and down using a single hole in the handle.

Screws which hardly become loose

The use of glass fiber and a specially designed screw taking into consideration the pump deformation with the lapse of time and due to heat prevents the leakage of water caused by loose screws.

Excellent corrosion resistance

SUS 304 and engineering plastic are also used for the stator casing and wet part, offering better corrosion resistance than the cast iron ones in conventional models. As a result, the "NORUS" of pumps achieves good corrosion resistance even under severer working conditions. In addition, the "NORUS" is hardly damaged by rust. Normally, only maintenance required of the "NORUS" is washing.

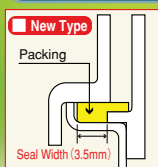
Seamless Stator Casing Structure

No welded area, improved corrosion resistance by enlarged seal width
(Applicable : CR & CRS 0.15~0.75kW)

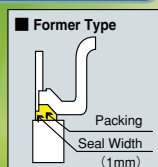
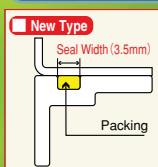
Seamless stator casing structure is employed by press process so that no welded area on stator casing to prevent rust from junction.

Also, packing seal width is enlarged to prevent rust between gap.

Upper Motor Seal



Lower Motor Seal



Tough against dry operation

Continuous dry operation for 30 minutes is realized by employing motor with few rises in heat. "NORUS" is designed for longer operating life by suppressing rise in heat of bearing.

Wear resistant vortex impeller which is hardly clogged with foreign matter

Model CR and CRS employ a vortex type impeller. Since the vortex impeller reduces the tangling of fibrous matter, the CR series is comparable or superior in pumping performance to conventional vortex type pumps. The impeller is made of engineering plastic having excellent wear resistance. It is more than 100 times as strong as impellers made of ordinary ABS resin against the wear caused by sand, detergents, solids, etc. contained in sludge. Therefore, the "NORUS" can be used even in raw water containing considerable amounts of solids.



Impeller made of engineering plastic
After 200 hours of pump operation Loss of impeller weight:3.3%



Impeller made of ordinary ABS resin
After 24 hours of pump operation Loss of impeller weight:46%

*Test condition: Pump was operated in 600 liters of water containing 120 kg of s

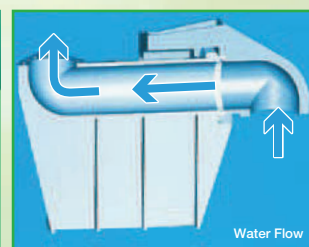
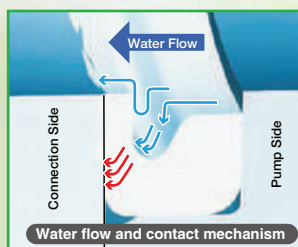
Principal Specifications

Applicable liquid	Liquid type	Waste water or raw water containing sludge	
	Liquid temperature	0~40℃	
Material	Pump shaft	CR	0.1~0.15kW:SUS420J2
		CRS	0.25~0.75kW:SUS316
			1.5~2.2kW:SUS304
		CRC	0.4~2.2kW:SUS304
Material	Stator casing	SUS304	
	Pump casing	Engineering Plastic (reinforced with glass fiber)	
	Impeller		
Structure	Impeller	Vortex:CR,CRS Closed:CRC	
	shaft seal	Double mechanical seal Wet side:SiC x SiC Motor side: Ceramic x Carbon (0.1~0.75kW) SiC x SiC (1.5~2.2kW)	
Motor	Type	Air filled-type submersible induction motor	
	Insulation class	Class E	
	Phase	Single phase (0.1~0.4kW)	Three phase (0.15~2.2kW)
	Starting method	Condenser-run	Direct

High Pumping Capability with Automatic Connection

Line up with auto-connecting type for easy installation and maintenance.

Anti floating mechanism is provided for connection. Also, in combination with special packing to prevent water leakage so that pumping loss is prevented.



Lightweight Submersible Pump

CR

High passing capability type materialized as a result of giving priority to the smooth passing of foreign matter

[Actual Size]
Debris Passage Dia
35mm

0.15~0.75kW

[Actual Size]
Debris Passage Dia
46mm

1.5~2.2kW

Application

- For treating raw water at water treatment plants, etc.
- For controlling liquid flow rate
- For returning sludge



Non-Auto-Operation



Auto-Operation

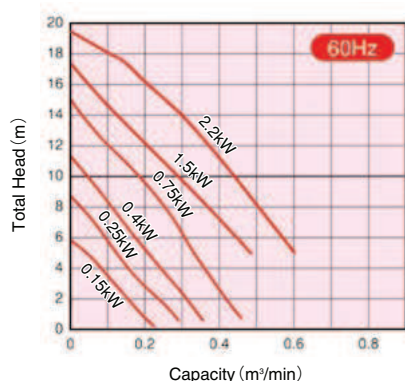
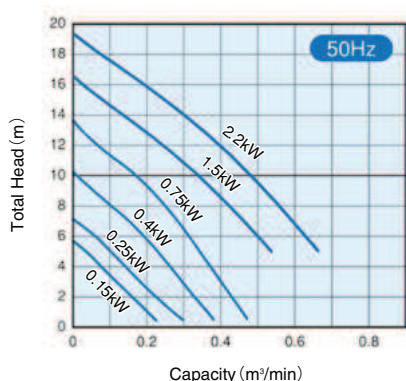


Auto-Alternate Operation

Standard Specifications

Bore mm	Pump Model				Connection Part No.		Phase	Output kW	Capacity—Total Head		Weight (kg)	
	Non-Auto- Operation	Auto- Operation	Auto-Alternate Operation		Auto- Connecting	Free Standing			m³/m in—m		CR	CR-D CR-W
			Pair Designation	Pump No. 1+Pump No.2					50Hz	60 Hz		
50	CR501S	CR501DS	CR501DWS	CR501WS+CR501DS	P50RL	F50	1	0.15	0.1 — 3.5	0.1 — 3.5	5.5	6.0
								0.25	0.13 — 4.5	0.13 — 4.8	7.0	7.5
								0.4	0.16 — 6.8	0.16 — 6.4	8.2	8.7
	CR501T	CR501DT	—	—			3	0.15	0.1 — 3.5	0.1 — 3.5	4.9	5.4
								0.25	0.13 — 4.5	0.13 — 4.8	6.3	6.8
								0.4	0.16 — 6.8	0.16 — 6.4	7.4	7.9
	CR501	CR501D	—	—			0.75	0.22 — 8.8	0.22 — 8.9	8.8	9.3	
65	CR65	—	—	—	P65N R	F65N	3	1.5	0.35 — 9.8	0.30 — 9.7	16	—
	CR80	—	—	—				2.2	0.35 — 13.0	0.35 — 12.6	19	—
80	CR65	—	—	—	P80N R	F80N	3	1.5	0.35 — 9.8	0.30 — 9.7	16	—
	CR80	—	—	—				2.2	0.35 — 13.0	0.35 — 12.6	19	—

Performance Curves



Standard Accessories

- Cable (5m) 0.15~0.75kW ... 1
- Cable (8m) 1.5~2.2kW ... 1
- Screw coupling ... 1
- Spare nameplate ... 1
- Float switch (for type D/W) ... 1

Auto-connection set

- Connection
- Guide holder (with bolts & nuts)
- Sliding bracket
- Lifting chain
- Shackle

※ 0.15~0.75kW Performance Curves show Free Standing type.

Lightweight Submersible Pump

CRS

Universal type with improved passing capability and pumping performance available

[Actual Size]
Debris Passage Dia
20mm

0.1~0.25kW

[Actual Size]
Debris Passage Dia
25mm

0.4~0.75kW

[Actual Size]
Debris Passage Dia
30mm

1.5~2.2kW

Application

- For treating raw water at water treatment plants, etc.
- For controlling liquid flow rate
- For returning sludge



Non-Auto-Operation



Auto-Operation

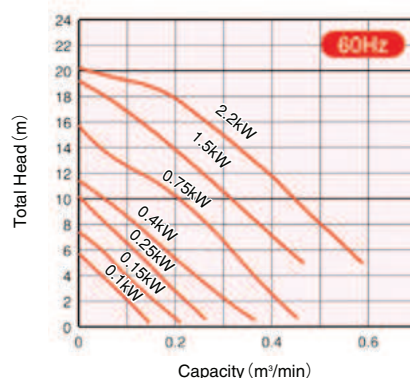
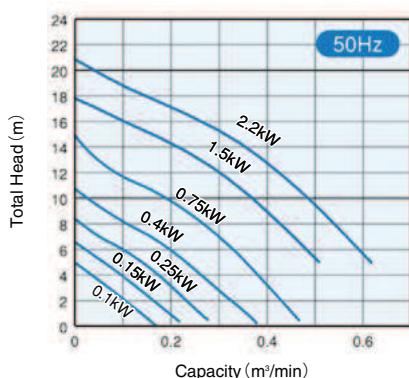


Auto-Alternate Operation

Standard Specifications

Bore mm	Pump Model				Connection Part No.		Phase	Output kW	Capacity – Total Head		Weight (kg)	
	Non-Auto- Operation	Auto- Operation	Auto-Alternate Operation		Auto- Connecting	Free Standing			m³/m in–m		CRS	CRS-D CRS-W
			Pair Designation	Pump No.1+Pump No.2					50Hz	60Hz		
32	CRS32I S	CRS32I DS	CRS32I DWS	CRS32I WS+CRS32I DS	—	F32	1	0.1	0.08 – 2.9	0.08 – 3.2	4.5	5.0
					P32RL			0.15	0.1 – 3.9	0.1 – 3.9	5.4	5.9
40	CRS40I S	CRS40I DS	CRS40I DWS	CRS40I WS+CRS40I DS	P40RL	F40	1	0.15	0.1 – 3.9	0.1 – 3.9	5.4	5.9
								0.25	0.13 – 5.3	0.13 – 5.4	6.9	7.4
	CRS40I T	CRS40I DT	CRS40I DWT	CRS40I WT+CRS40I DT			3	0.15	0.1 – 3.9	0.1 – 3.9	4.8	5.3
								0.25	0.13 – 5.3	0.13 – 5.4	6.2	6.7
50	CRS50I S	CRS50I DS	CRS50I DWS	CRS50I WS+CRS50I DS	P50RL	F50	1	0.4	0.16 – 7.2	0.16 – 6.8	8.1	8.6
	CRS50I T	CRS50I DT	CRS50I DWT	CRS50I WT+CRS50I DT				3	0.4	0.16 – 7.2	0.16 – 6.8	7.3
	CRS50I	CRS50I D	CRS50I DW	CRS50I W+CRS50I D	P50NR	F50N	3		0.75	0.22 – 9.2	0.22 – 9.4	8.7
	CRS65	CRS65D	CRS65D W	CRS65W+CRS65D				1.5	0.4 – 9.9	0.4 – 7.8	16	16.5
65	CRS65	CRS65D	CRS65D W	CRS65W+CRS65D	P65N R	F65N	3	1.5	0.35 – 10.5	0.30 – 10.5	16	16.5
	CRS80	CRS80 D	CRS80D W	CRS80W+CRS80D				2.2	0.35 – 14.1	0.35 – 13.4	19	19.5
80	CRS65	CRS65 D	CRS65D W	CRS65W+CRS65D	P80N R	F80N	3	1.5	0.35 – 10.5	0.30 – 10.5	16	16.5
	CRS80	CRS80 D	CRS80D W	CRS80W+CRS80D				2.2	0.35 – 14.1	0.35 – 13.4	19	19.5

Performance Curves



Standard Accessories

- Cable (5m) 0.1~0.75kW1
- Cable (8m) 1.5~2.2kW1
- Float switch1 (for type D/W)
- Screw coupling1
- Spare nameplate1

Auto-connection set

- Connection
- Guide holder (with bolts & nuts)
- Sliding bracket
- Lifting chain
- Shackle

※ 0.1~0.75kW Performance Curves show Free Standing type.

Lightweight Submersible Pump

CRC

High pump head with closed impeller

[Actual Size]



Debris Passage Dia

7mm
0.4·0.75kW

[Actual Size]



Debris Passage Dia

12mm
1.5·2.2kW

● Application

- For use at water treatment facilities, etc. to suppress foaming or to discharge treated waste water
- For use to discharge rain water or spring water from underground passages, etc.
- For use to drain buildings, factories, basements, etc.



Non-Auto-Operation



Auto-Operation

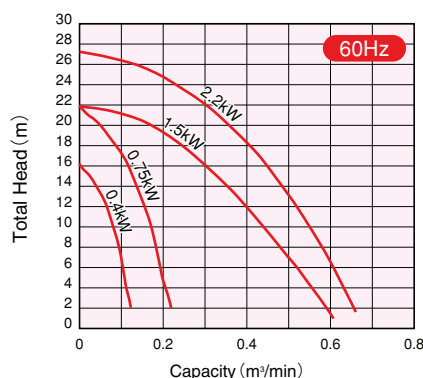
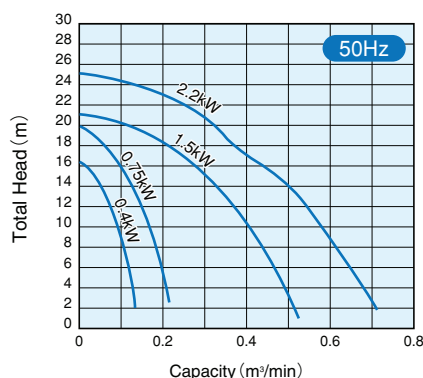


Auto-Alternate Operation

■ Standard Specifications

Bore mm	Pump Model				Connection Part No.		Phase	Output kW	Capacity—Total Head		Weight (kg)	
	Non-Auto- Operation	Auto- Operation	Auto-Alternate Operation		Auto- Connecting	Free Standing			m³/min—m		CRC	CRC-D CRC-W
			Pair Designation	Pump No.1+Pump No.2					50Hz	60Hz		
40	CRC40S	CRC40DS	—	—	P40RH	F40	1	0.4	0.05 — 14.2	0.05 — 14.0	8.9	9.4
	CRC40T	CRC40DT	—	—			3		0.05 — 14.2	0.05 — 14.0	8.8	9.3
50	CRC50	CRC50D	—	—	P50RH	F50	3	0.75	0.10 — 16.0	0.10 — 17.0	10.2	10.7
			CRC50DW	CRC50W+CRC50D	P50NR	F50N		1.5	0.2 — 18.2	0.2 — 18.4	16	16.5
65	CRC50	CRC50D	CRC50DW	CRC50W+CRC50D	P65NR	F65N	3	1.5	0.2 — 18.2	0.2 — 18.4	16	16.5
	CRC65	CRC65D	CRC65DW	CRC65W+CRC65D				2.2	0.3 — 20.6	0.3 — 21.3	19	19.5
80	CRC65	CRC65D	CRC65DW	CRC65W+CRC65D	P80NR	F80N	3	2.2	0.3 — 20.6	0.3 — 21.3	19	19.5

■ Performance Curves



■ Standard Accessories

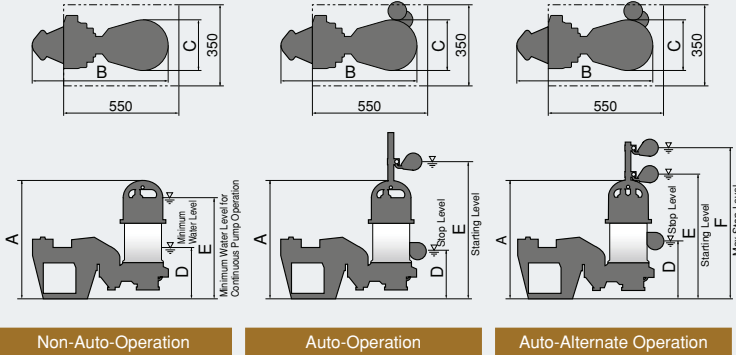
- Cable (5m) 0.4·0.75kW ... 1
- Cable (8m) 1.5·2.2kW ... 1
- Screw coupling ... 1
- Spare nameplate ... 1
- Float switch ... 1 (for type D/W)

● Auto-connection set

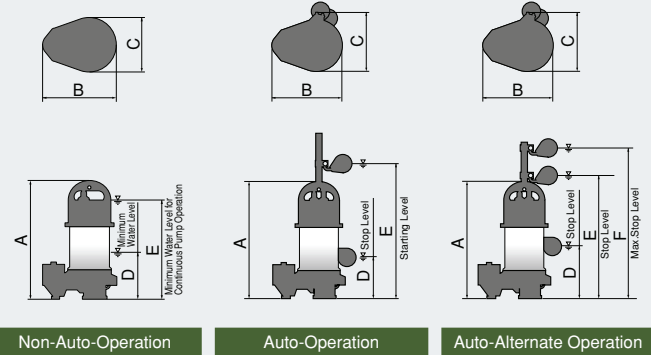
- Connection
- Guide holder (with bolts & nuts)
- Sliding bracket
- Lifting chain
- Shackle

Dimensions

Auto Connecting Type



Free Standing Type



Unit:mm

Auto-Connecting Type

	Auto-Connecting Type										
		Pump Model	Connection Part No.	Output (kW)	A	B	C	D	E	F	
Non-Auto-Operation	CR	CR501S／T	P50RL	0.15	395	436	144	165	345	—	
				0.25	409	470	175				
				0.4							
				0.75							
		CR65	P65NR／80NR	1.5	536	621	203	200	470		
	CR80	P65NR／80NR	2.2	561			490				
	CRS	CRS321S	P32RL	0.15※1	395 (409)	436 (470)	144 (175)	165	345	—	
		CRS401S／T	P40RL		0.25						
		CRS501S／T	P50RL	0.4	409	470	175				
		CRS501		0.75							
		CRS65	P50NR／65NR／80NR	1.5	536	621	203	200	470		
		CRS80	P65NR／80NR	2.2	561			490			
	CRC	CRS40S／T	P40RH	0.4	417	452	177	160	360	—	
		CRC50	P50RH	0.75	436				380		
				P50NR／65NR	1.5	536	621	203	200		470
		CRC65	P65NR／80NR	2.2	561	490					
	Auto-Operation	CR-D	CR501DS／T	P50RL	0.15	395	436	171	165	530	—
					0.25	409	470	202			
0.4											
0.75											
CRS-D		CRS321DS	P32RL	0.15※1	395 (409)	436 (470)	171 (202)	165	530	—	
		CRS401DS／T	P40RL		0.25						
		CRS501DS／T	P50RL	0.4	409	470	202				
		CRS501D		0.75							
		CRS65D	P50NR／65NR／80NR	1.5	536	621	203	205	765		
		CRS80D	P65NR／80NR	2.2	561			790			
CRC-D		CRS40DS／T	P40RH	0.4	417	452	195	170	570	—	
		CRC50D	P50RH	0.75	436				765		
				P50NR／65NR	1.5	536	621	203	205		790
		CRC65D	P65NR／80NR	2.2	561						
Auto-Alternate Operation	CR-W	CR501WS	P50RL	0.15	395	436	171	200	480	610	
				0.25	409	470	202				
				0.4							
	CRS-W	CRS321WS	P32RL	0.15※1	395 (409)	436 (470)	171 (202)	200	480	610	
		CRS401WS／T	P40RL		0.25						
		CRS501WS／T	P50RL	0.4	409	470	202				
		CRS501W		0.75							
		CRS65W	P50NR／65NR／80NR	1.5	536	621	203	240	695		775
		CRS80W	P65NR／80NR	2.2	561			720	800		
	CRC-W	CRS50W	P50NR／65NR	1.5	536	621	203	240	695	775	
CRC65W		P65NR／80NR	2.2	561	720			800			

Unit:mm

Free Standing Type

Free Standing Type											
	Pump Model	Connection Part No.	Output (kW)	A	B	C	D	E	F		
CR	CR501S／T	F50	0.15	380	206	144	150	330	—		
			0.25	394	240	175					
			0.4	398			155	335			
			0.75								
	CR65	F65N／80N	1.5	517	295	203	180	450			
	CR80		2.2	542			470				
CRS	CRS321S	F32	0.1	352 (366)	206 (240)	144 (175)	105	305	—		
			0.15※1				125				
	CRS401S／T	F40	0.25	366	240	175	135	315			
			0.4	379							
	CRS501S／T	F50	0.75								
	CRS501		1.5	485	295	203	150	420			
	CRS65	F50N／65N／80N	2.2	510							440
CRC	CRC40S／T	F40	0.4	389	245	177	130	330	—		
			0.75	408			350				
	CRC50	F50N／65N	1.5	485	295	203	150	420			
			2.2	510			440				
CR-D	CR501DS／T	F50	0.15	380	206	171	150	510	—		
			0.25	394	240	202		515			
			0.4	398			155	520			
			CR501D	0.75							
CRS-D	CRS321DS	F32	0.1	352 (366)	206 (240)	171 (202)	105	480	—		
			0.15※1				125				
	CRS401DS／T	F40	0.25	366	240	202	135	500			
			0.4	379							
	CRS501DS／T	F50	0.75								
	CRS501D		1.5	485	300	203	155	715			
	CRS65D	F50N／65N／80N	2.2	510							740
CRC-D	CRC40DS／T	F40	0.4	389	245	195	140	540	—		
			0.75	408			715				
	CRC50D	F50N／65N	1.5	485	300	203	740				
			2.2	510							
CR-W	CR501WS	F50	0.15	380	206	171	185	460	590		
			0.25	394	240	202		465	595		
			0.4	398			190	470	600		
CRS-W	CRS321WS	F32	0.1	352 (366)	206 (240)	171 (202)	140	430	560		
			0.15※1				160				
	CRS401WS／T	F40	0.25	366	240	202	170	440			570
			0.4	379							
	CRS501WS／T	F50	0.75								
	CRS501W		1.5	485	300	203	190	645			725
	CRS65W	F50N／65N／80N	2.2	510				670			750
CRC-W	CRC50W	F50N／65N	1.5	485	300	203	190	645	725		
			2.2	510				670	750		

※1 () : CRS401S 1Phase - 200V or Over
CRS401T 3Phase - 380V or Over



Special Accessories

Liquid Level Regulators - All models are non-mercury structure for earth environment.

LC "Level Switch"



MS "Mini Switch"



FV "Oval Float"



Features

LC Useful for drinking water, waste water and sewage containing the suspended solids. Hardly affected by corrosion or rust even if it is immersed in a corrosive liquid for a long time.

MS Useful for waste water and sewage containing a few suspended solids. The MS is available in two types, MS11 (single float) and MS21 (double float).

FV Useful for the fresh water as well as waste water not containing suspended solids. A single FV is able to control both the upper and lower liquid levels.

Specifications

Model		LC12	MS11, MS21	FV11
Switch		Micro Switch	Lead Switch	Lead Switch
Specific gravity of liquid		0.95~1.15	0.95~1.10	0.95~1.10
Liquid Temp		0~60°C	0~40°C	0~60°C
Voltage		AC/DC30V or under		
Current		5A or under	0.5A or under	0.6A
Cable Length		6m, 13m, 20m, 30m, 40m, 50m (further cable extension at interval of 10m)		
Cable Type		0.75mm ² ×3 cores, Flat Type	0.2mm ² ×2 cores× ϕ 4.7mm	0.5mm ² ×2 cores× ϕ 5.8mm
Weight (including cable)		1.2kg (6m cable)	0.6kg (MS11, 6m cable)	1.0kg (6m cable)
Material	Case	Polypropylene resin	ABS resin	Polypropylene resin
	Cable	VCTFK	PVC resin (soft type)	PVC resin (soft type)
	Others	Chain: SUS304	Sinker: Cast iron with PVC resin coating	Sinker: Cast iron

Specifications and dimensions are subject to change without notice.

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